

Cat Part Number	Cat Part Name	Black Horse Part Number	Black Horse Part Description	Weight (lbs)	Length (In)	Width (In)	Height (In)
421-8212	NUT-GLAND	D225 506 01	Nut, Gland, 5" Plunger Packing	7.40	6.38	6.38	2.94
421-8215	FLANGE-DISCHARGE	D250 507 03	Flange, Discharge, 4" Boss, 3" 1502 Female	28.20	8.75	8.75	6.25
421-8227	PLUNGER	D525 500 01	Plunger, 5" x 16" Long: WM	75.00	16.00	5.00	5
421-8233	CLAMP-PLGR	D522 500 01	Clamp, Plunger, 5" & Larger	4.40	6.75	6.75	1.63
434-9781	PUMP GP-WS	PL225 450 07	Fluid End, Assembly, Quintuplex, Extreme Duty, Grooveless, 4.5"	5,377.00	68.00	29.00	27
434-9782	BLOCK-FLUID END	D225 450 07	Fluid End, Block, Quintuplex, Extreme Duty, Grooveless, 4.5"	4,442.00	56.00	23.25	19.63
434-9783	NUT-RTNR	D250 503 01	Nut, Retainer, Suction & Discharge	19.20	6.75	6.75	2.25
434-9784	NUT-RTNR	D250 501 01	Nut, Retainer, Discharge Gage Connector	23.00	6.75	6.75	4.75
434-9785	NUT-GLAND	D200 456 01	Nut, Gland, 4-1/2" Plunger Packing	10.00	6.74	6.74	2.94
434-9786	NUT-RTNR	D250 503 04	Nut, Retainer, Suction, Extreme Duty	23.40	6.75	6.75	2.75
434-9787	COVER-DISCH	D225 402 01	Cover, Discharge, Series 4	13.00	5.63	5.63	3.63
434-9788	COVER-DISCH	D225 402 02	Cover, Discharge, w/Gage Connection, Series 4	32.80	5.63	5.63	11.63
434-9789	COVER-SUCTION	D200 404 07	Cover, Suction, Extreme Duty, Grooveless, Series 4	11.80	5.63	5.63	2.88
434-9790	FLANGE-DISCH	D250 407 01	Flange, Discharge, 3.25" Boss, Blanking	13.40	7.75	7.75	2.25
434-9791	FLANGE-DISCH	D250 407 05	Flange, Discharge, 3.25" Boss, 3" 1502 Male	25.60	7.75	7.75	7.25
434-9792	STUD	P505 163 57	Stud, 1"-8UNC x 3-1/2" Long, Grade B-7	0.30	3.50	1.00	1
434-9794	RING-PACKING	D513 450 02	Ring, Packing, Spacer, Junk, 4.5"	1.20	5.50	5.50	0.625
434-9795	RING-PACKING	D513 450 10	Ring, Packing, Spacer, V Notch, 4.5"	2.60	5.50	5.50	1.17
434-9796	RING-PACKING	D514 450 01	Ring, Packing, Lube, 4.5"	1.60	5.50	5.50	0.75
434-9798	SEAT-VALVE	P517 400 10	Valve, Assembly, Series 4	3.60	4.50	4.50	3.5
434-9799	SEAT-VALVE	P518 400 10	Seat, Valve, Assembly, Series 4	3.20	4.50	4.50	2.25
434-9800	SPRING-VALVE	D519 400 01	Spring, Valve, Series 4	0.20	2.55	2.55	2.875
434-9801	RETAINER-VALVE	D521 400 07	Stop, Valve, Extreme Duty, Grooveless, Series 4	1.40	5.50	1.50	2.5
434-9802	CLAMP-PLGR	D522 400 01	Clamp, Plunger, 4" & 4 1/2"	8.40	6.75	6.75	1.63
434-9803	MANIFOLD-SUCT	D200 505 01	Manifold, Suction, Triplex, 6" Victaulic Conn.:FM	132.00	40.00	9.50	10
434-9804	PLUNGER	D525 450 03	Plunger, 4.5" OD x 16" Long, Solid With Drilled hole	67.20	16.00	4.50	4.5
434-9805	SEAL-FLANGE	P506 325 01	Seal, Polypak, Discharge Flange, 3.25" Boss (3.250"OD x 2.875"ID x 3/16"Section)	0.10	3.25	3.25	0.19
434-9806	SEAL-FLANGE	P506 475 02	Seal, Cover, Suction & Discharge, Series 4"	0.20	4.75	4.75	0.5
434-9807	NUT	P504 028 02	Stay Rod Nut, Hex, Heavy, 1-3/4" - 8UNC	1.80	2.75	2.75	1.75
434-9808	ROD AS	D250 024 00	Stay - Rod New Style (Two Piece)	20.40	19.31	2.50	2.5
434-9809	PUMP GP-WS	PL225 400 07	Fluid End, Assembly, Quintuplex, Extreme Duty, Grooveless, 4"	4,250.00	42.00	27.30	22.75
434-9810	BLOCK-FLUID END	D225 400 07	Fluid End, Block, Quintuplex, Extreme Duty, Grooveless, 4"	4,478.00	56.00	23.25	19.63
434-9811	NUT-GLAND	D225 406 01	Nut, Gland, 4" Plunger Packing	12.80	6.74	6.74	2.94
434-9812	RING-PACKING	D513 400 02	Ring, Packing, Spacer, Junk, 4"	1.00	5.00	5.00	0.625
434-9813	RING-PACKING	D513 400 10	Ring, Packing, Spacer, V Notch, 4"	2.40	5.00	5.00	1.17
434-9814	RING-PACKING	D514 400 01	Ring, Packing, Lube, 4"	1.40	5.00	5.00	0.75
434-9816	PLUNGER	D525 400 03	Plunger 4" OD x 16" Length Solid With Drilled Hole	53.40	16.00	4.00	4
434-9817	PUMP GP-WS	PL200 450 27	Fluid End, Assembly, Triplex, Extreme Duty, 4.5"	4,136.80	54.00	29.00	27
434-9818	BLOCK-FLUID END	D200 450 27	Fluid End, Block, Triplex, Extreme Duty, 4.5"	3,516.00	42.00	23.25	19.63
434-9819	COVER-SUCTION	D250 404 01	Cover, Suction, Series 4	14.00	5.63	5.63	3.38
434-9820	RETAINER-VALVE	D521 400 27	Stop, Valve, Extreme Duty, Grooved, Series 4	1.20	5.75	1.50	2.88
434-9821	PUMP GP-WS	PL200 450 00	Fluid End, Assembly, Triplex, 4.5"	3,376.80	48.00	28.00	26
434-9822	BLOCK-FLUID END	D200 450 01	Fluid End, Block, Triplex, 4.5"	2,756.00	36.00	22.75	19.13

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434-9823	COVER-DISCH	D225 502 01	Cover, Discharge, Series 5"	17.00	6.00	6.00	3.13
434-9824	COVER-DISCH	D225 502 02	Cover, Discharge, w/Gage Connection, Series 5	36.20	6.00	6.00	11
434-9825	COVER-SUCTION	D225 504 05	Cover, Suction, Wide, Series 5	16.80	6.00	6.00	3.27
434-9826	SEAT-VALVE	P517 500 10	Valve, Assembly, Series 5	5.00	5.50	5.50	3.5
434-9827	SEAT-VALVE	P518 500 10	Seat, Valve, Assembly, Series 5	6.20	5.00	5.00	2.5
434-9828	SPRING-VALVE	D519 500 01	Spring, Valve, Series 5	0.20	2.58	2.58	2.75
434-9829	RETAINER-VALVE	D521 500 01	Stop, Valve, Twist Type, Series 5	1.60	6.25	2.00	2.94
434-9830	SEAL-COVER	P506 550 02	Seal, Cover, Suction, Wide, Series 5	0.20	5.50	5.50	0.5
434-9831	SEAL-COVER	P506 550 01	Seal, Cover, Suction & Discharge, Standard, Series 5	0.10	5.50	5.50	0.19
434-9832	PUMP GP-WS	PL225 400 00	Fluid End, Assembly, Quintuplex, 4"	4,602.00	64.00	28.00	26
434-9833	BLOCK-FLUID END	D225 400 01	Fluid End, Block, Quintuplex, 4"	3,752.00	52.00	22.75	19.13
434-9834	FLANGE-DISCH	D250 507 01	Flange, Discharge, 4" Boss, Blanking	17.60	8.75	8.75	2.25
434-9835	FLANGE-DISCH	D250 507 05	Flange, Discharge, 4" Boss, 3" 1502 Male	26.00	8.75	8.75	7.25
434-9836	RETAINER-VALVE	D521 400 02	Stop, Valve, Twist Type, Series 4	1.40	5.75	1.50	2.88
434-9837	SEAL-FLANGE	P506 400 01	Seal, Polypak, Discharge Flange, 4" Boss(Part No. 18703625)(4.000"OD x 3.625"ID x 3/16"Section)	0.10	4.00	4.00	0.19
434-9838	PUMP GP-WS	PL225 450 00	Fluid End, Assembly, Quintuplex, 4.5"	4,636.00	64.00	28.00	26
434-9839	BLOCK-FLUID END	D225 450 01	Fluid End, Block, Quintuplex, 4.5"	3,716.00	52.00	22.75	19.13
434-9840	PUMP GP-WS	PL225 500 00	Fluid End, Assembly, Quintuplex, 5"	4,619.00	64.00	28.00	26
434-9841	BLOCK-FLUID END	D225 500 01	Fluid End, Block, Quintuplex, 5"	3,680.00	52.00	22.75	19.13
434-9842	PUMP GP-WS	PL250 450 07	Fluid End, Assembly, Triplex, Extreme Duty, Grooveless, 4.5", 10" Stroke	4,708.00	54.00	33.00	25
434-9843	BLOCK-FLUID END	D250 450 07	Fluid End, Block, 4.5" Triplex, Extreme Duty, Grooveless, 10" Stroke	3,900.00	37.76	27.00	22.13
434-9844	PLUNGER	D527 400 07	Plunger	69.11	20.25	4.00	4
434-9845	PLUNGER	D527 450 07	Plunger	73.04	20.25	4.50	4.5
434-9846	PLUNGER	D527 500 07	Plunger	84.46	20.25	5.00	5
434-9847	COVER-SUCTION	D270 504 07	Cover, Suction	14.00	6.00	6.00	2.94
434-9848	SEAL-COVER	P506 525 02	Seal	0.20	5.25	5.25	0.5
434-9849	RETAINER-VALVE	D521 550 17	Retainer, Valve Stop	1.50	5.79	2.08	1.5
434-9851	COVER-SUCTION	D270 554 07	Cover, Suction	14.50	6.38	6.38	2.9
434-9852	MANIFOLD-SUCTION	D200 505 06	Manifold, Suction, Triplex, 6" Fig. 206 Conn.	142.60	50.00	9.50	10
434-9854	MANIFOLD-SUCTION	D225 505 01	Manifold, Suction, Quintuplex, 6" Victaulic Conn.	188.80	54.00	9.50	10
434-9855	MANIFOLD-SUCTION	D225 505 06	Manifold, Suction, Quintuplex, 6" Fig. 206 Connections/Zoomie style	200.00	59.00	9.50	12
434-9856	MANIFOLD-SUCTION	D225 505 07	Manifold, Suction, Quintuplex, Zoomie	200.00	59.00	9.50	12
434-9857	MANIFOLD-SUCTION	D225 505 08	Manifold, Suction, Quintuplex, 8" Fig. 206 Connections/Zoomie style	250.00	59.00	9.50	14
434-9859	MANIFOLD-SUCTION	D225 505 10	Manifold, Suction, Quintuplex, Low Profile, 5"	174.50	68.81	9.50	8
434-9864	BEARING AS	P550 015 01	Main - Bearing, Flanged Outer Race (# 1 & # 6)	73.00	19.75	19.75	3
434-9865	BEARING AS	P550 045 30	Main - Bearing, Floating (+ .030" O.D.) O.D. = 19.781" *	71.40	19.75	19.75	3
434-9866	BEARING AS	P550 045 00	Main - Bearing, Floating (STD Brg) O.D. = 19.751" Ø	73.00	19.75	19.75	3
434-9867	SNAP-RING	D250 041 00	Snap-Ring, Crankshaft Bearing Retaining	0.80	16.50	16.50	0.125
434-9868	BEARING-CONN ROD	P250 016 02	Conn. Rod Bearing, Rod Half (See P.E. Parts List)	9.80	8.01	7.25	4.01
434-9870	CROSSHEAD	D250 005 01	Crosshead, Machined - Flanged Wrist Pin Style:FM	81.00	9.86	9.86	11.88
434-9871	ROD	D250 009 01	Pony Rod Hard Coated (8" Stroke Pump):FM	52.60	12.20	8.00	8
434-9872	BEARING-PIN	D250 010 01	Bearing, Wrist-Pin: Brass:FM	3.80	3.00	3.00	5.88
434-9873	WASHER	D250 017 01	Keeper, Thrust Seat:FM	0.40	5.00	1.00	0.38

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434-9874	PIN	D250 020 01	Wrist Pin, Flanged Style:FM	27.20	6.75	6.75	9.5
434-9875	BEARING-THRUST	D250 015 01	Bearing, Thrust-Seat:FM	7.00	6.01	5.98	3.38
434-9876	HOUSING GP	D250 006 01	Connecting Rod Bearing Housing, Machined:FM	133.20	12.00	7.63	10.63
434-9877	BEARING-CONN ROD	P250 016 02	Conn. Rod Bearing, Cap Half	9.80	8.01	7.25	4.01
434-9878	BEARING-CONN ROD	P250 016 01	Conn. Rod Bearing, Rod Half	9.80	8.01	7.25	4.01
434-9879	ROD-CONNECTING	D250 008 01	Connecting Rod, Machined - One-Piece Style:FM	133.00	9.75	7.64	22.25
434-9880	HOUSING	D250 011 01	Housing, Pinion Bearing:FM	20.00	13.38	13.38	2.56
434-9882	HOUSING	D250 012 01	Housing - Pinion Seal	7.20	9.25	9.25	0.94
434-9883	GASKET	D250 012 03	Gasket, Pinion Seal Housing	0.10	8.75	8.75	0.0625
434-9884	RETAINER	D250 012 02	Retainer, Pinion Seal Housing	3.60	8.75	8.75	0.5
434-9885	SEAL-PINION	D250 031 01	Seal, Pinion Oil (Solid Seal)	0.20	6.00	6.00	0.5
434-9886	BUSHING-OIL	D200 013 01	Oil Bushing, Crankshaft Lube:FM	2.20	1.87	1.87	4
434-9887	SEAL-CRANKSHAFT	P500 223 70	O-Ring, AS 223 70 Duro (Crankshaft Oil Bushing)	0.10	2.00	2.00	0.125
434-9889	HOUSING-SEAL	D250 014 01	Housing, Crankshaft Bushing Seal	3.80	6.25	6.25	0.94
434-9890	GASKET	D250 014 03	Gasket, Seal Housing - Crankshaft	0.10	5.75	5.75	0.0625
434-9891	RETAINER-CRANK	D250 014 02	Retainer, Crank Seal Housing	2.20	5.75	5.75	0.5
434-9892	SEAL	P250 033 00	Seal, Roto - Seal Housing	0.10	2.25	2.25	0.25
434-9893	SPACER	D250 018 01	Spacer, Outboard Main Bearing:FM	3.60	17.00	17.00	0.5
434-9895	MANIFOLD-SUCTION	D200 505 07	Suction Manifold 6" Fig. 206	125.00	43.00	9.50	12
434-9896	TUBE	D250 019 01	Crosshead Guide Tube, Brass:FM	64.20	10.51	10.51	20.01
434-9897	GASKET	D200 007 01	Gasket	0.10	20.00	9.00	0.0625
434-9898	PLATE-BLANKING	D225 039 01	Blanking Plate, Tack Drive	0.30	3.75	3.75	0.25
434-9899	GASKET	D225 039 03	Gasket, Tack Drive	0.10	3.75	3.75	0.0625
434-9900	RETAINER	D250 021 01	BRG. Retainer, Main Bearing To Main Frame:FM	21.20	23.75	23.75	0.5
434-9901	HOUSING	D250 027 01	Housing, Pony-Rod Seal:FM	6.00	13.00	11.88	0.94
434-9902	GASKET	D250 027 03	Gasket, Pony-Rod Seal Housing	0.10	13.00	11.88	0.0625
434-9903	SEAL-ROD	P250 032 00	Seal, Pony Rod	0.30	6.00	6.00	0.88
434-9904	KEY	D250 026 01	Key, Bull Gear To Crankshaft:FM	1.80	4.50	1.25	1.25
434-9905	SEAL	P250 034 00	Roto-Seal	1.60	2.25	2.25	4.5
434-9906	NUT-GLAND	D200 556 01	Nut, Gland, 5-1/2" Plunger Packing: FM	13.00	7.25	7.25	2.94
434-9907	BEARING	P550 070 00	Pinion Bearing	16.60	9.75	9.75	2
434-9908	SNAP-RING	D250 040 00	Snap-Ring, Frame Main-Bearing Outer Race Retainer	1.00	20.25	20.25	0.125
434-9910	SPRAY-PIPE	D250 036 01	Spray Bar:FM	0.30	6.25	0.25	0.25
434-9911	GASKET	D200 037 01	Gasket, Gear Cover	0.20	54.31	39.23	0.125
434-9914	SLEEVE-GUIDE	D225 019 01	X-Head Brass Tube:FM	50.40	9.57	9.57	19.5
434-9915	GEAR-RH	D225 001 01	Bull Gear R.H. Helix:FM	780.00	39.23	39.23	6
434-9916	GEAR-LH	D225 002 01	Bull Gear L.H. Helix:FM	780.00	39.23	39.23	6
434-9917	PINION-SHAFT	D225 003 01	Pinion Shaft, LW Quintuplex - Keyed Input:FM	775.00	73.13	7.75	7.75
434-9918	CRANKSHAFT	D225 004 01	Crankshaft LWQ - 2500 Quintuplex	1,698.00	64.00	16.00	16
434-9919	WASHER	P503 060 08	Washer 3/8" Machined	0.10	1.50	1.50	0.19
434-9920	WASHER	P503 081 08	Washer 1/2" Machined	0.10	1.50	1.50	0.19
434-9921	HOUSING	D225 011 01	Pinion Bearing Housing:FM	19.40	13.38	13.38	2.56
434-9923	CROSSHEAD	D225 005 02	Crosshead Machined	77.20	8.00	8.00	12.75

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434-9924	ROD	D225 008 02	Connecting Rod Machined - One Piece Style:FM	84.60	8.88	5.88	18.5
434-9925	BEARING-PIN	D225 010 02	Bearing, Wrist - Pin - Brass:FM	3.60	3.00	3.00	5.49
434-9926	WASHER	D225 017 01	Keeper, Thrust - Seat:FM	0.40	4.50	1.00	0.38
434-9927	PIN-PISTON	D225 020 02	Wrist - Pin, 2 1/2" Ø x 8 1/2" Long	11.60	8.50	2.50	2.5
434-9928	BEARING-THRUST	D225 015 01	Bearing, Thrust - Seat:FM	6.00	5.50	6.38	3
434-9929	BEARING-CONN ROD	P225 016 01	Conn Rod Bearing, Rod Half	8.60	6.00	8.26	4.13
434-9930	BEARING-CONN ROD	P225 016 02	Conn Rod Bearing, Cap Half	8.60	6.00	8.26	4.13
434-9931	SEAL-SUCTION	P506 575 02	Seal	0.20	5.75	5.75	0.5
434-9932	HOUSING GP	D225 006 02	Bearing Housing, Machined:FM	75.20	12.00	5.88	10.29
434-9933	HOUSING-SEAL	D225 027 01	Seal Housing, Pony Rod:FM	3.40	13.25	9.97	0.81
434-9934	GASKET	D225 027 03	Gasket, Pony Rod Seal Housing - To Frame	0.10	13.25	9.97	0.0625
434-9935	EYEBOLT	P502 203 10	Eye Bolt	4.00	8.00	4.50	2.25
434-9936	GASKET	D225 028 01	Gasket, Top Front Cover	0.10	14.50	8.50	0.0625
434-9937	SEAL-MANIFOLD	P500 438 90	O-Ring, Suction Manifold, Triplex	0.10	6.75	6.75	0.25
434-9938	GASKET	D225 029 01	Gasket, Rear Cover	0.20	49.00	22.00	0.125
434-9945	TOOL	D530 100 01	Hex Wrench	15.20	18.00	2.50	3.75
434-9946	TOOL	D530 101 01	Crankshaft Installation	567.00	50.50	16.00	45.5
434-9948	STAND AS	D530 102 01	Crankshaft Assembly Stand	348.00	36.00	36.00	6
434-9949	HAMMER	D530 103 01	Slam Hammer	15.40	24.00	4.00	4
434-9950	TOOL	D530 104 01	Packing Nut Adjusting Tool	3.80	18.00	1.00	1
434-9951	TOOL	D530 107 01	Valve Stop Tool	5.00	18.00	12.00	3
434-9952	TOOL	D530 108 01	Brass Wedge	0.20	2.50	1.00	0.5
434-9959	FRAME AS	D200 030 00	Frame Assembly, Power End - WST 2250 :AS	3,591.00	66.00	71.00	51
434-9960	TOOL	D530 120 01	Wrist Pin Bearing Stand Off Tool	4.50	5.62	5.62	0.75
434-9961	TOOL	D530 121 01	Pinion Installation Sleeve	16.29	6.85	7.50	7.5
434-9962	TOOL	D530 122 01	Plunger Pony Rod Combination Function Gage	3.56	5.00	5.00	1
434-9963	GAUGE AS	D530 123 01	Pony Rod Flange Gauge	17.13	9.00	9.00	1.75
434-9968	BLOCK-FLUID END	D240 400 07	4" Fluid End Block, Machined - Extreme Duty - XP FMC T2400 Triplex (Groove-Less Valve Stops)	3,850.00	37.76	27.00	22.13
434-9969	BLOCK-FLUID END	D240 450 07	4.5" Fluid End Block, Machined - Extreme Duty - XP FMC T2400 Triplex (Groove-Less Valve Stops)	3,800.00	37.76	27.00	22.13
434-9970	BLOCK-FLUID END	D240 500 07	5" Fluid End Block, Machined - Extreme Duty - XP FMC T2400 Triplex (Groove-Less Valve Stops)	3,750.00	37.76	27.00	22.13
434-9971	BLOCK-FLUID END	D240 550 07	5.5" Fluid End Block, Machined - Extreme Duty - XP FMC T2400 Triplex (Groove-Less Valve Stops)	5,362.00	68.00	29.00	27
434-9973	FRAME AS	D225 030 03	Frame Assembly, Power End - WST 2500	4,012.00	79.00	71.00	51
434-9975	PLUNGER	D527 550 07	Plunger	97.23	20.25	5.50	5.5
434-9977	PUMP GP-WS	PL240 400 07	Fluid End Assembly, 4" 2400 Triplex Extreme Duty - XP	4,358.00	50.00	33.00	24
434-9978	PUMP GP-WS	PL240 450 07	Fluid End Assembly, 4.5" 2400 Triplex Extreme Duty - XP	4,308.00	50.00	33.00	24
434-9979	PUMP GP-WS	PL240 500 07	Fluid End Assembly, 5" 2400 Triplex Extreme Duty - XP	4,258.00	50.00	33.00	24
434-9980	PUMP GP-WS	PL240 550 07	Fluid End Assembly, 5.5" 2400 Triplex Extreme Duty - XP	4,208.00	50.00	33.00	24
434-9990	BEARING AS	P550 127 50	Main-Bearing, Held Outer Race (Drive End, Crank)	122.40	22.50	22.50	3.75
434-9991	BEARING AS	P550 127 00	Main-Bearing, Floating 2700	120.50	22.50	22.50	3.75
435-0053	HOSE AS	D200 047 00	Hose Assy	1.00	0.50	0.50	24.5
435-0061	HOSE AS	D200 048 00	Hose Assy	0.20	0.25	0.25	21
435-0079	HOSE AS	D200 050 00	Hose Assy	0.20	0.25	0.25	12
435-0080	HOSE AS	D200 051 00	Hose Assy	0.40	0.25	0.25	46

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435-0081	HOSE AS	D225 048 00	Hose Assy	0.30	0.25	0.25	17.5
435-0082	HOSE AS	D225 050 00	Hose Assy	0.30	0.25	0.25	10.5
442-2514	SEAL-O-RING	P500 375 90	Suct. Manifold Seal	0.10	0.38	0.38	71.25